

106-series

单工位无心磨抛光机

Single-station centerless pipe grinding machine



产品功能和特点

Product functions and features

- ★ 本产品灵活适应性强，可根据产品具体需求调节大小进行抛光
This product is flexible and adaptable, and the size can be adjusted for polishing according to the specific needs of the product
- ★ 砂带和抛光轮可以更换
Abrasive belt and polishing wheel can be exchanged
- ★ 砂带旋转速度和进料为无级变频调速，提高工作效率
The sanding belt rotation speed and feed are steplessly variable frequency regulated to improve work efficiency
- ★ PLC控制系统，操作便捷
PLC control system, easy to operate
- ★ 适用于重度磨削和精细加工，且无螺旋纹
Suitable for heavy grinding and fine machining without spiral marks

基本参数
Basic parameters

有效抛光直径 Effective polishing diameter	12-500mm (0.5"-19.7")	砂带尺寸 Abrasive belt size	2100*100mm (82.7"*3.9")
有效抛光长度 Effective polishing length	1500-6000mm (59.1"-236.2")	抛光轮尺寸 Polishing wheel size	50*300mm (2"*11.8")
表面粗糙度 Surface roughness	Ra≤0.2um	输送速度 Conveying speed	1-5m/min

定制机型
Customized models

