

106-H

ADV Machinery

106-series

多工位无心磨抛光机

Multi-station centerless pipe grinding machine



产品功能和特点

Product functions and features

- ★ 同时支持砂带和抛光轮打磨，实现哑光，镜面等表面效果
Support Abrasive belt and polishing wheel both, support mirror finish, matt finish
- ★ 通过多工位抛光机，一次通过可实现小于0.1um的表面粗糙度
Achieve Surface roughness less than 0.1um by multi-stations polishing machine with one pass
- ★ 支持干磨或湿磨，可配备过滤循环系统实现切削液的重复使用
Both dry and wet types available, can be equipped with a filtration system to achieve the recycling of cutting fluid
- ★ 支持自动上下料，自动打蜡系统，从而提高生产效率，减少人力成本
Automatic loader&unloader, automatic waxing system are both available to improve production efficiency and reduce labor costs
- ★ 可根据需求，定制机器
The machine can be customized according to needs

基本参数
Basic parameters

有效抛光直径 Effective polishing diameter	12-500mm (0.5"-19.7")	砂带尺寸/抛光轮尺寸 Abrasive belt size/Polishing wheel size	2500*150mm/100*300mm (98.4"-5.9"/3.9"*11.8")
有效抛光长度 Effective polishing length	1000-12000mm (39.4"-472.4")	适用打磨方式 Applicable polishing methods	干式, 湿式 Dry type, wet type
表面粗糙度 Surface roughness	Ra≤0.1um	磨头数量 Number of grinding heads	1-12

